

Product data								
Product code	Product name	I <sub>n Al</sub>	I <sub>n Cu</sub>	U <sub>n</sub>				
		-	-	1000 V				
VB04-0004	Shear bolt splice connector ORJA 120-185	I <sub>max AI</sub>	I <sub>max Cu</sub>	U <sub>max</sub>				
		-	-	-				

## Installation

Type Shear head screws



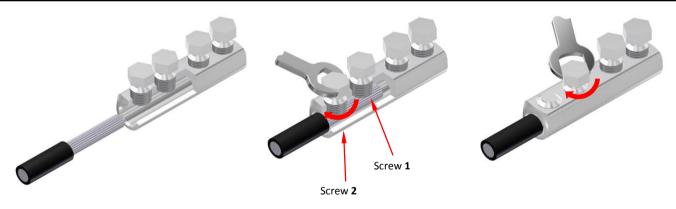


Shear bolt splice connector ORJA is suitable for Aluminium cable.

Because of the shear head bolt construction, no crimping tools are needed. The required torque is achieved by tightening the bolt until it breaks off.

## Connection

Screw head for tool	$SW_1$	0	SW <sub>2</sub> <b>18</b>	SW <sub>3</sub>	0
Max. Wire cross section		185 mm²	Stripping lenght	L <sub>1</sub>	53 mm
Tightening torque	120-185 mm²	36-43 Nm		L <sub>2</sub>	-
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Stripping cable , see the stripping length  $(L_1)$  above a table. Before the installation, brush the contact surfaces with a wire brush and lubricate lightly with grease.

Pre-tighten the screws: First screw 1, make sure that the cable does not move, then pre-tighten screw 2. Finally, tightening the bolt until it breaks off. Screw 2 first.

Wiring (pcs / connection)										
1,5 mm <sup>2</sup>	2,5 mm <sup>2</sup>	6 mm <sup>2</sup>	10 mm <sup>2</sup>	16 mm <sup>2</sup>	25 mm <sup>2</sup>	35 mm <sup>2</sup>	50 mm <sup>2</sup>			
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70 mm <sup>2</sup>	95 mm <sup>2</sup>	120 mm <sup>2</sup>	150 mm <sup>2</sup>	185 mm <sup>2</sup>	240 mm <sup>2</sup>	300 mm <sup>2</sup>	400 mm <sup>2</sup>			
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