

## **INSTALLATION GUIDE**

| roduct data   |  |  |  |  |  |                           |  |
|---|--|--|--|--|--|---------------------------|--|
| roduct code   | Product name   |  |  | 1  | n Al<br>–                              | I <sub>n Cu</sub> _       | U <sub>n</sub><br>1000 V                       |
| VB04-0001   | -0001 Shear bolt splice c  |  | nnector ORJA 16-35                                       |  | max Al                                 | I <sub>max Cu</sub>       | U <sub>max</sub>                               |
| stallation  |  |  |  |  | _                                      |                           |  |
| /pe   | Shear head s   | crews  |  |  |  |                           |  |
| Because   |  | ORJA is suitable for A polt construction, no or reaks off.                 |  | needed. The require  | d torque is achi                       | eved by                   |  |
| Connection  |  |  |  |  |  |                           |  |
| crew head for tool  |  | SW <sub>1</sub>  | 0  | SW <sub>2</sub>  | 11                                     | S                         | N <sub>3</sub> 0                               |
| /lax. Wire cro  | ss section   |  | 35 mm²   | Stripping lenght   |  |                           | L <sub>1</sub> 33 mm                           |
| ightening tor   | que  | 16-35 mm²  | 11-16 Nm   |  |  |                           | L <sub>2</sub> -                               |
|   |  | -  | -  |  |  |                           |  |
|   |  | -  | -  |  |  |                           |  |
|   |  |  | -  |  |  |                           |  |
|   |  |  |  |  |  | 2                         |  |
|   |  |  | Screw 2  | Screw 1  | 0                                      |                           |  |
| wire brush<br>Pre-tighte<br>Finally, tig<br>Viring (pcs / o<br>1,5 mm <sup>2</sup><br>- | n and lubricate light<br>n the screws: First :<br>ghtening the bolt u                | screw 1, make sure t<br>ntil it breaks off. Scre<br>6 mm <sup>2</sup><br>– | e a table. Before t<br>hat the cable does                | he installation, brus  |  |                           | 50 mm <sup>2</sup>                             |
| wire brush<br>Pre-tighte<br>Finally, tig<br>Viring (pcs / d                             | n and lubricate light<br>n the screws: First :<br>ghtening the bolt u<br>connection) | ly with grease.<br>screw 1, make sure t<br>stil it breaks off. Scre        | e a table. Before t<br>hat the cable does<br>ew 2 first. | he installation, brus<br>not move, then pre-<br>16 mm <sup>2</sup> | -tighten screw 2<br>25 mm <sup>2</sup> | 2 .<br>35 mm <sup>2</sup> | 50 mm <sup>2</sup><br>-<br>400 mm <sup>2</sup> |